



Formulation

Name	ABRACADA' BAR - SOLID CONDITIONER	
No.	1369	
Description	A trusty counterpart to the increasingly popular shampoo bar, this solid conditioner bar is silicone free, and is flower-powered by STEPANQUAT® Soleil: a naturally derived conditioning agent we make from non-GMO sunflower oil.	
Formulation	INGREDIENTS:	
	% by Weight	Functionality
	=== Phase 1 ===	
	Butyrospermum Parkii (Shea) Butter	3.5 Emollient
	Sunflower Seed Wax (Yokozeki Oil & Fat Industries, Co.)*	2.0 Viscosity Modifier
	Stearyl Alcohol	23.0 Carrier
	STEPAN-MILD® GCC/MB	5.5 Emollient
	NEOBEE® M-5 COSMETIC	4.0 Emollient
	Helianthus Annuus (Sunflower) Seed Oil	6.0 Emollient
	=== Phase 2 ===	
	STEPANQUAT® Soleil	14.0 Conditioning Agent
	Sisterna SP70-C (Sisterna B.V.) Sucrose Stearate	8.0 Emulsifier
	NATIVACARE™ 8600 (Ingredion) Oryza Sativa (Rice) Starch	25.0 Feel Enhancer
	ORAMIX™ NS 10 (SEPPIC SA) Decyl Glucoside	8.0 Cleansing/Skin Feel
	=== Phase 3 ===	
	Lactic Acid	q.s. pH Adjuster
	Fragrance	q.s. Fragrance
	Total	100.0
Procedure	1. Add all ingredients in Phase 1 in the order noted above and heat with mixing to 80°C (176°F) to melt. 2. Add each ingredient in Phase 2 to phase 1 in the order noted above with mixing. Increase the mixing speed to ensure proper dispersion. 3. Cool the batch to 60°C (140°F) immediately in order to avoid excess evaporation of water. 4. Adjust pH with Lactic Acid to 3.5 to 4.0. 5. Add Fragrance at 60°C (140°F) and pour batch into silicone molds. 6. Once completely cooled and solidified, remove the solid bars from the mold. *Sunflower Seed Wax has the following INCI Name: Ascorbyl Palmitate (and) Tocopherol	
Physical Properties	Appearance, as is	White, smooth solid
	pH (5:1 in Deionized Water)	3.5 - 4.0
Storage/ Stability	4 weeks at 20°C	Stable
	4 weeks at 45°C	Stable
	4 weeks at 5°C	Stable
Instructions for Use	Apply to washed hair and rinse.	
External		

Comment	Marketing Notes: BCI = 93. Total Biorenewable Carbon Index (BCI) was calculated only for the Stepan surfactants used in this formulation. Other non-Stepan ingredients were not evaluated. For further information on Stepan's BCI, visit www.stepan.com . A dye can be added to color the conditioner bar.
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